

# IMPORTANT!

PLEASE READ BEFORE INSTALL

Make sure surface where lettering will be applied is thoroughly cleaned, (all grease, dirt, wax etc. removed) using glass cleaner. (if any other cleaning solutions are required to clean area please make sure to re-clean the area again with glass cleaner)

Temperature for applying graphics (wet) must be between 65°f and 85°f. Also please make sure you have assistance from another person if applying large pieces of graphics to your boat.

Do not get the boat graphics backing paper wet.

## TOOLS REQUIRED:

- RULER OR TAPE MEASURE
- SQUEEGEE (PROVIDED)
- MASKING TAPE
- SPRAY BOTTLE FILLED WITH SOAPY WATER  
- \*(3 DROPS OF DISH SOAP PER 1 PINT OF WATER)
- EXACTO, NEEDLE OR PIN

# BOAT GRAPHICS

WET APPLICATION  
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## WET INSTALLATION

1. Apply two pieces of masking tape to the edges of the graphic. Then place graphic on the cleaned area which it will be applied. Measure the graphic using the bottom of the first and last letter on the same plain.
2. Once the graphic is in the location you want it, mark a reference line (using masking tape) at the exact place you want to place your graphics.
3. Once you have marked the area remove the graphic from the boat and spread the graphic on a smooth surface with the back paper side up. (make sure that the surface your laying the graphics on is free of dirt and debris.)
4. Carefully pull backing paper away from transfer tape. It is important that there is no wind blowing during this process.
5. Once the backing paper is removed, spray transfer tape and graphic (sticky side) thoroughly with the soap and water solution. Make sure that the entire area is wet.
6. After you have sprayed the graphic thoroughly also spray the area to which the graphics are to be applied with the soap and water solution. (this soap and water solution allows you to slide the graphics on the boat surface for proper placement.)
7. Make sure that the tape side (sticky side) of the graphic sheet is still wet. Reapply the soap and water solution again if necessary. Place the graphic in the desired location on the boat. As long as the boat surface and graphic is wet the letters can easily move by sliding them into position.
8. When the graphics are in position, squeegee the graphic. (make sure you press firmly with the squeegee to push out any air bubbles and the soap and water solution.)
9. Once you have squeegeed the graphic onto the boat let the graphic dry for at least an hour before removing transfer tape. (drying time will vary depending on temperature and humidity. If graphic does not stick completely, keep squeegeeing to remove any trapped soap and water solution.)
10. Remove the application tape pulling it back over top itself slowly. (do not pull tape away from graphic at 90° angle) once application tape is removed proceed to pop any air bubbles or trapped soap and water solution with exacto and proceed to push the air or soap and water out with your finger tip.