IMPORTANT!
PLEASE READ BEFORE INSTALLATION

Make sure surface where lettering will be applied is thoroughly cleaned, (all grease, dirt, wax etc. removed) using glass cleaner. (if any other cleaning solutions are required to clean area please make sure to re-clean the area again with glass cleaner)

Temperature for applying graphics (wet) must be between 55°F and 90°F with low humidity. Also please make sure you have assistance from another person if applying large graphics to your boat.

Do not get the graphics wax backing paper wet.

TOOLS REQUIRED

- Ruler or Tape Measure
- Squeegee (Provided)
- Masking Tape
- Spray Bottle Filled with Soapy Water
  *(3 Drops of Dish Soap Per 1 pint of Water)
- Exacto, Needle or Pin

BoatUS.®
BOAT GRAPHICS & LETTERING

OOPS! Assurance Guarantee

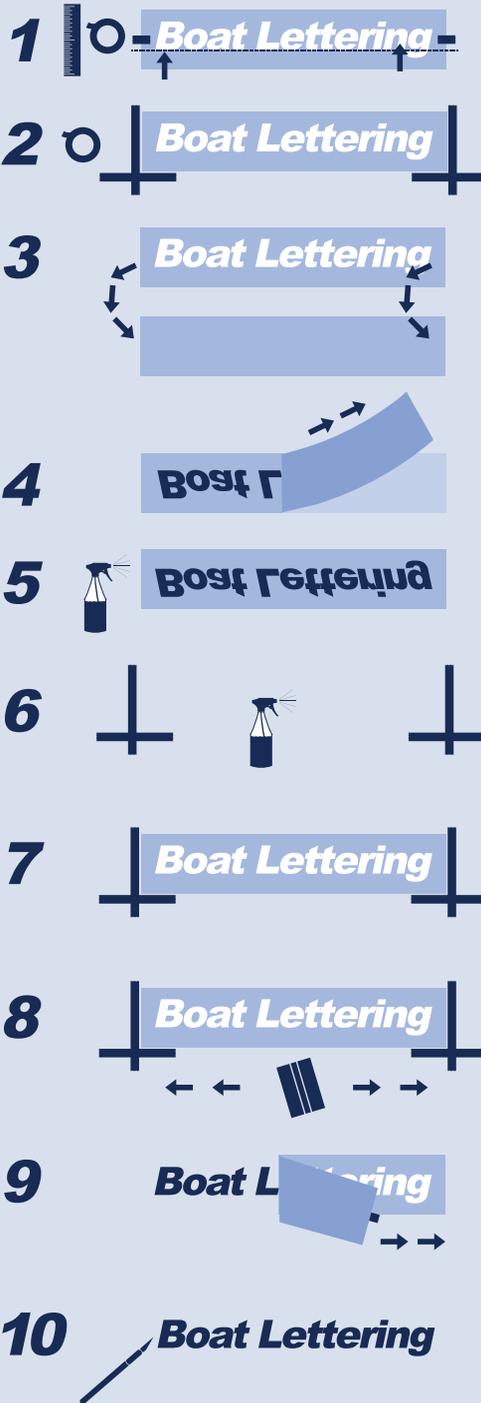We all make mistakes—that's why we offer a 30-Day guarantee on all graphics.

- Any letters or graphics damaged during installation, will be replaced and shipped free of charge.
- Accidental orders, i.e., incorrect size, wrong color, etc., will be replaced at 50% off the new price and shipped for only $2.95. (USPS)

Need to submit a claim? Go to BoatUS.com/Oops or call us at 1(800) 937-3300

30-DAY REPLACEMENT ★ OOPS! ★ Assurance Guarantee

WET INSTALLATION

1 — Boat Lettering —

2 Boat Lettering

3 Boat Lettering

4 Boat L

5 Boat Lettering

6

7 Boat Lettering

8 Boat Lettering

9 Boat Lettering

10 Boat Lettering

1. Apply two pieces of masking tape to the edges of the graphic. Then place graphic on the cleaned area which it will be applied. Measure the graphic using the bottom of the first and last letter on the same plane.

2. Once the graphic is in the location you want it, mark a reference line (using masking tape) at the exact place you want to place your graphics.

3. Once you have marked the area remove the graphic from the boat and spread the graphic on a smooth surface with the back paper side up (make sure that the surface you're laying the graphics on is free of dirt and debris).

4. Carefully pull backing paper away from transfer tape. It is important that there is no wind blowing during this process.

5. Once the backing paper is removed, spray transfer tape and graphic (sticky side) thoroughly with the soap and water solution. Make sure that the entire area is wet.

6. After you have sprayed the graphic thoroughly also spray the area to which the graphics are to be applied with the soap and water solution (this soap and water solution allows you to slide the graphics on the boat surface for proper placement).

7. Make sure that the tape side (sticky side) of the graphic sheet is still wet. Reapply the soap and water solution again if necessary. Place the graphic in the desired location on the boat. As long as the boat surface and graphic is wet the letters can easily move by sliding them into position.

8. When the graphics are in position, squeegee the graphic (make sure you press firmly with the squeegee to push out any air bubbles and the soap and water solution).

9. Once you have squeegeed the graphic onto the boat let the graphic dry for at least an hour before removing transfer tape (drying time will vary depending on temperature and humidity.
If graphic does not stick completely, keep squeegeeing to remove any trapped soap and water solution).

10. Remove the application tape by pulling it back over top of itself slowly (do not pull tape away from graphic at 90 degree angle). Once application tape is removed, proceed to pop any air bubbles or trapped soap and water solution with Exacto and proceed to push the air or soap and water out with your finger tip.

TROUBLESHOOTING

WAIT—BEFORE YOU MAKE THAT CALL

Wrinkles In The Graphics?
With the rising temperatures, our application tape has been known for getting a bit wrinkled during shipping. Not to worry! This will not affect your vinyl graphic when applying to your boat. If you have any issues, it will be covered under our OOPS! Assurance Guarantee.

Bubbling When Applying Your Graphics?
The air bubbles are actually quite normal. In the industry, they are what we call "pickling". Pop as many large ones as possible and the sun will do the rest. They should go away in a week or so. If you continue to have the pickling or any other issues due to the installation we would be happy to reissue you another print of your graphic.